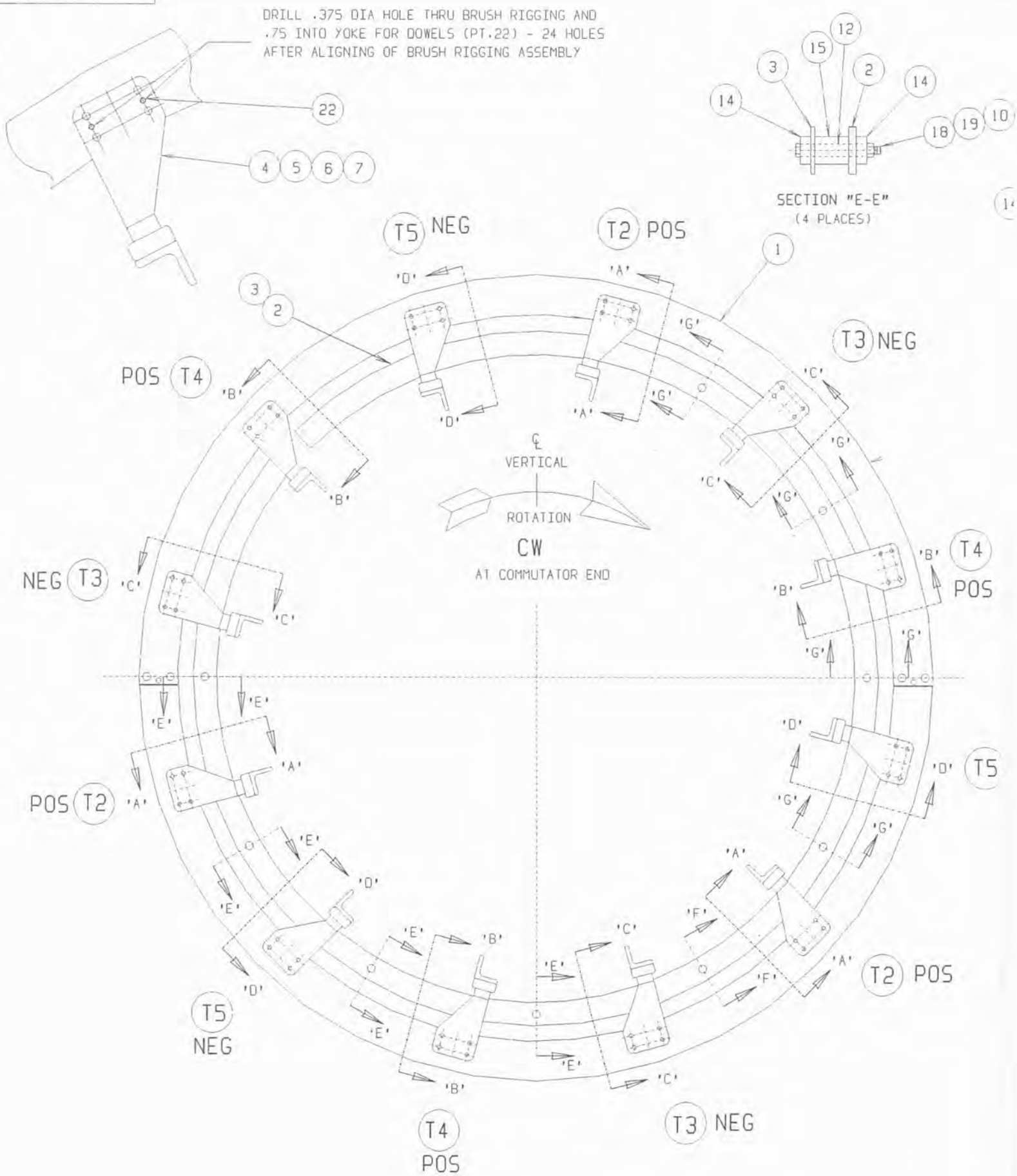
DRILL .375 DIA HOLE THRU BRUSH RIGGING AND
.75 INTO YOKE FOR DOWELS (PT.22) - 24 HOLES
AFTER ALIGNING OF BRUSH RIGGING ASSEMBLY
22
4 5 6 7
SECTION "E-E"
(4 PLACES)
T5 NEG
T2 POS
T3 NEG
POS T4
NEG T3
T4 POS
POS T2
T5
T5 NEG
T2 POS
T4 POS
T3 NEG
℄ VERTICAL
ROTATION
CW
AT COMMUTATOR END