AASHTO T 112 (Modified)

Clay Lumps and Friable Particles in Aggregate

AASHTO T 112 has been adopted by WSDOT.

The following definition for "Constant Mass" has been added to this procedure.

> "Constant Mass - Test samples dried at a temperature of 230 ± 9°F (110 ± 5°C) to such a condition that it will not lose more than 0.1 per cent moisture after 2 hours of drying. Such a condition of dryness can be verified by determining the mass of the sample before and after successive 2 hour drying periods. In lieu of such determination, samples may be considered to have reached constant mass when they have been dried at a temperature of 230 ± 9°F (110 ± 5°C) for an equal or longer period than that previously found adequate for producing the desired constant mass condition under equal or heavier loading condition of the oven."