



## WSDOT Test Method T 819

### *Making and Curing Self-Compacting Concrete Test Specimens in the Field*

1. The cylinders will be made and cured in accordance with WSDOT FOP for AASHTO T 23 with the following modifications:

9. Molding Specimens

9.2 Casting Cylinders is revised to read:

Place the concrete in the mold using a scoop, blunted trowel or shovel. Molds shall be filled in one layer by pouring material from a suitable container into the mold. Do not rod, vibrate, or tap the mold.

**Note:** Filling the mold with concrete by using multiple scoops or by pouring from a bucket or similar container has been found to be acceptable.

9.3 Consolidation is deleted

9.4 Finishing is revised to read:

Strike off the surface of the concrete level with the top of the mold using a float, trowel or steel strike off bar. Immediately after finishing place a plastic cylinder lid on the cylinder.





