

## **WSDOT Errata to FOP for AASHTO R 66**

### ***Sampling Asphalt Materials***

WAQTC FOP for AASHTO R 66 has been adopted by WSDOT with the following changes:

#### **Containers**

Include sentence below:

- Emulsified asphalt: Use wide-mouth plastic jars with screw caps. Protect the samples from freezing since water is a part of the emulsion. The sample container should be completely filled to minimize a skin formation on the sample. Place tape around the seam of the cap to keep the cap from loosening and spilling the contents.

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FOP AASHTO R 66 (16)

## **SAMPLING ASPHALT MATERIALS FOP FOR AASHTO R 66**

### **Scope**

This procedure covers obtaining samples of liquid asphalt materials in accordance with AASHTO R 66-16. Sampling of solid and semi-solid asphalt materials – included in AASHTO R 66 – is not covered here.

Agencies may be more specific on exactly who samples, where to sample, and what type of sampling device to use.

**Warning:** Always use appropriate safety equipment and precautions for hot liquids.

### **Terminology**

- Asphalt binder: Asphalt cement or modified asphalt cement that binds the aggregate particles into a dense mass.
- Asphalt emulsion: A mixture of asphalt binder and water.
- Cutback asphalt: Asphalt binder that has been modified by blending with a chemical solvent.

### **Procedure**

1. Coordinate sampling with contractor or supplier.
2. Allow a minimum of 4 L (1 gal) to flow before obtaining a sample(s).
3. Obtain samples of:
  - Asphalt binder from the line between the storage tank and the mixing plant while the plant is in operation, or from the delivery truck.
  - Cutback and emulsified asphalt from distributor spray bar or application device; or from the delivery truck before it is pumped into the distributor. Sample emulsified asphalt at delivery or prior to dilution.

### **Containers**

Sample containers must be new and the inside may not be washed or rinsed. The outside may be wiped with a clean, dry cloth.

All samples shall be put in 1 L (1 qt) containers and properly identified on the outside of the container with contract number, date sampled, data sheet number, brand and grade of material, and sample number. Include lot and subplot numbers when appropriate.

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- Emulsified asphalt: Use wide-mouth plastic jars with screw caps. Protect the samples from freezing since water is a part of the emulsion. The sample container should be completely filled to minimize a skin formation on the sample.
- Asphalt binder and cutbacks: Use metal cans.

*Note:* The sample container shall not be submerged in solvent, nor shall it be wiped with a solvent saturated cloth. If cleaning is necessary, use a clean dry cloth.

## Report

- On forms approved by the agency
- Sample ID
- Date
- Time
- Location
- Quantity represented

