

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33

(June 26, 2000)
General Requirements for Concrete Surface Finishes Produced by Form Liners

Horizontal and vertical joints shall be spliced in accordance with the manufacturer's printed instructions. A copy of these printed instructions shall be submitted to the Engineer prior to placement of the form liners. The Contractor shall not place concrete against the form liners until receiving the Engineer's approval of the forms and splices.

Horizontal splicing of ABS and plastic form liners to achieve the required height is not permitted and there shall be no horizontal joints. The concrete formed with ABS and plastic form liners shall be given a light sandblast to remove the glossy finish.

Side forms, traffic barrier forms, and pedestrian barrier forms using these form liners may be removed after 24 hours provided a water reducing admixture approved by the Engineer is used in the concrete, and the concrete reaches 1,400 psi minimum compressive strength before form removal. Concrete in load supporting forms utilizing these form liners shall be cured in accordance with Section 6-02.3(17)N. Once the forms are removed, the Contractor shall treat the joint areas by patching or light sandblasting as required by the Engineer to ensure that the joints are not visible.

Form liners shall be cleaned, reconditioned, and repaired before each use. Form liners with repairs, patches, or defects which, in the opinion of the Engineer, would result in adverse effects to the concrete finish shall not be used.

Care shall be taken to ensure uniformity of color throughout the textured surface. A change in form release agent will not be allowed.

All surfaces formed by the form liner shall also receive a Class 2 surface finish. Form ties shall be a type that leaves a clean hole when removed. All spalls and form tie holes shall be filled as specified for a Class 2 surface finish.