

1 (January 5, 2004)

2 At the start of the planing operation the Contractor shall plane a 500 foot test
3 section to be evaluated by the Engineer for compliance with the surface tolerance
4 requirements. The test section shall have a minimum width of 10 feet. If the
5 planing is in accordance with the surface tolerance requirements, the Contractor
6 may begin production planing. If the planing is not in conformance with the surface
7 tolerance requirements, the Contractor shall make adjustments to the planing
8 operation and then plane another test section.

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10 If at any time during the planing operation the Engineer determines the required
11 surface tolerance is not being achieved, the Contractor shall stop planing. Planing
12 shall not resume until the Engineer is satisfied that specification planing can be
13 produced or until successful completion of another test section. The forward speed
14 during production planing shall not exceed the speed used for the test section.

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16 The completed surface after planing and prior to paving shall not vary more than
17 1/4 inch from the lower edge of a 10-foot straightedge placed on the surface
18 parallel or transverse to the centerline. The planed surface shall have a matted
19 texture and the difference between the high and low of the matted surface shall not
20 exceed 1/8 inch.

21
22 Pavement repair operations, when required, shall be accomplished prior to planing.