NOTES

1. All box dimensions are approximate. Exact configurations vary among manufacturers.

2. All lid thicknesses are minimum. The diamond pattern shall be 3/32" minimum thickness.

3. Lid perimeters shall bear on frame. Mill to bearing seat and lid perimeters for full even contact after fabrication of frame and lid. Lid and frame units with uneven bearing will be rejected.

4. The installed lid and frame shall fit with full even contact around the perimeter of a junction box after installation. Care shall be taken to prevent debris accumulation on the contact surfaces.

5. A 1/4-20 NC x 1" S. S. ground stud shall be welded to the bottom of each lid: include (2) each S. S. nuts and (3) each S. S. flat washers.

6. The hinges shall allow the lids to open 180°.

7. Bolts and nuts shall be liberally coated with anti-seize compound.

8. Connect Equipment Bonding Jumper to ground stud on lid. As an alternative to ground stud connection, the Equipment Bonding Jumper shall be attached to the front face of the hinge post with a 5/16-18 NC x 1" S. S. bolt, (2) each S. S. nuts, and (3) each S. S. flat washers. Equipment bonding jumper shall be #8 AWG min. x 4" of tinned braided copper.


11. Unless otherwise noted in the plans or approved by the Engineer, Junction Boxes, Cable Vaults, and Pull Boxes shall not be placed within the traveled way or paved shoulders. All Junction Boxes, Cable Vaults, and Pull Boxes, placed within the traveled way or paved shoulders shall be Heavy-Duty. Heavy-Duty Junction Boxes shall not be installed in sidewalks, walkways, and shared use paths.

12. Distance between the top of the conduit and the bottom of the Junction Box lid shall be 6" min. to 8" max., for final grade of new construction only. See Standard Specification 8-20.3(6). Where adjustments are to be made to existing Junction Boxes, or for interim construction stages during the contract, the limits shall be from 6" min. to 10" max. See Standard Specification 8-20.3(6).

13. Junction Box Types 4, 5, or 6 may be equipped with Ductile Iron (Alternative) Lid(s) and a Cast Iron (Alternative) Frame. Junction box shall meet the requirements of Std. Spec. 9-29.2 and shall be in accordance with approved shop drawings.
1 1/2” DIAM. HOLE

SEE NOTE 9

FRAME (OUTER) = L 2” x 2” + 1/4” = SEE NOTE 4

FRAME (INNER) = L 3” x 3” + 1/4”

GROUND STUD WITH NUT = SEE NOTE 5

FRAME STUD = 3/8” DIAM. + 8”

1 1/2” HANDLE SLOT

SEE NOTE 9

1/4” CLEAR ALL AROUND

COVER MARKING DETAIL

ITS

ITS

1/2” (TYP.)

STIFFENER PLATE (TYP.)

STIFFENER PLATE - SEE NOTE 3

3/8” BOLT HOLE

PLAN VIEW

LID

SECTION F

S. S. CHANNEL NUT WITH S. S. SPRING

BOLT PLATE = 3” x 2 1/2” x 1/2” THICK

LID

1/4” x 3” CHANNEL

DETAIL D

LOCKING BOLT

VIOU W/H/T:XH HUM

PENTA HEAD BOLT

WASHER - S. S. 1 7/16” O. D. x 1/2” L. D. x 1/8”

PENTA HEAD BOLT

HANDLE - BENT 1/2” STEEL ROD, LEVEL WITH LID

HANDLE STOP = 3 1/4” x 2” + 1/4”

HOLE = 3/4” DIAM. (TYP.)

DETAIL B

HANDLE STOP - 3 3/4” x 2” + 1/4”

HEAVY-DUTY JUNCTION BOX TYPES 4, 5, & 6

STANDARD PLAN J-40.20-02

SHEET 2 OF 2 SHEETS

APPROVED FOR PUBLICATION

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Heavily Duty Junction Box Types 4, 5, & 6