1. Windbeam and 3" (IN) Z-Bar are aluminum. All nuts, bolts, washers, and other hardware shall be stainless steel per Standard Specification Section 9-28.11, except as noted. Galvanize all non-stainless steel parts.

2. See Standard Plan G-90.20 (Monotube), or G-90.30 (Truss) for additional Overhead Sign Mounting details.

3. For VMS mounting, the Contractor may substitute W6 × 12 steel or W8 × 13 steel sections for the Vertical Brace W4 × 13 steel.

NOTES

ASSEMBLY NOTES
All parts shall be plumb and square.
Bring all parts into full contact with each other.
Fasteners and associated hardware shall be in a snug tight condition when assembled.
Bolted parts shall fit solidly together.