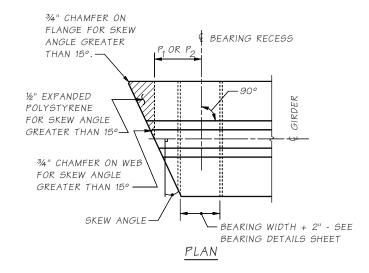
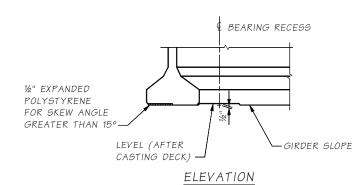


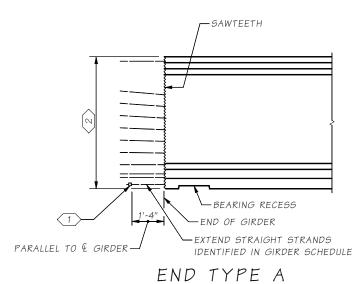
SAWTEETH SHALL BE FULL WIDTH OVER AREA SHOWN

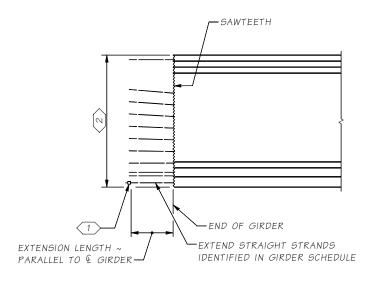




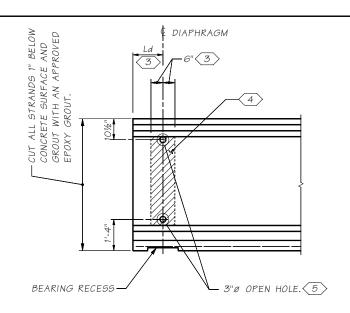
## BEARING RECESS AND BOTTOM FLANGE SPALL PROTECTION DETAIL

BEARING RECESS FORMS SHALL BE CONSTRUCTED AND FASTENED TO AVOID GIRDER DAMAGE DURING STRAND RELEASE.





END TYPE D



END TYPE B

## NOTES:

- 1 111/16"Ø MIN. STRAND CHUCK OR ASTM A108 234"Ø x 11/8" STRAND ANCHOR. ANCHOR STRAND WITH WEDGES BEFORE GIRDER ERECTION. VERIFY WEDGES ARE SEATED TIGHTLY IMMEDIATELY BEFORE PLACING DIAPHRAGM CONCRETE.
- 2 CUT ALL STRANDS FLUSH WITH THE GIRDER ENDS AND PAINT WITH AN APPROVED EPOXY RESIN, EXCEPT FOR EXTENDED STRANDS AS
- 3 MEASURED NORMAL TO & DIAPHRAGM
- 4 APPLY APPROVED RETARDANT FOR 4" ETCH TO SIDE FORMS OR 4" ROUGHENED SURFACE TREATMENT BY APPROVED MECHANICAL METHOD. OMIT AT EXTERIOR FACE OF EXTERIOR GIRDERS.
- 5 ADJUST HOLE LOCATION VERTICALLY TO MISS HARPED STRANDS. OMIT HOLES AND PLACE INSERTS ON THE INTERIOR FACE OF EXTERIOR GIRDERS. PLACE HOLES AND INSERTS PARALLEL TO DIAPHRAGM CENTERLINE. INSERTS SHALL BE 1"Ø MEADOWBURKE MX-3 HI-TENSILE, 1"Ø MEADOWBURKE FX-19 FERRULE INSERT, 1"Ø x 5½" WILLIAMS F22 OPEN FERRULE INSERT, 1"Ø x 450" DAYTON-SUPERIOR F-62 FLARED THIN SLAB FERRULE INSERT OR APPROVED EQUAL.

3											
a	Bridge Design Engr.	M:\ST/	ANDARDS\Girders\WF\WF GIRDER [								
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BRIDGE AND STRUCTURES **OFFICE** 



**STANDARD** PRESTRESSED CONCRETE GIRDERS

WF GIRDER DETAILS 3 OF 5