1. All material and workmanship shall be in accordance with the
requirements of the Washington State Department of Transportation
Standard Specifications for Road, Bridge and Municipal Construction,
dated 2018 and amendments.

2. Sign support components have been designed to meet the requirements
of AASHTO standard specifications for structural supports for
highway signs, luminaires, and traffic signals, dated 2009 and interim,
using basic wind speed of 90 MPH and 50 years of design life.

3. Material Specifications:
   - Plates and Bars: ASTM A 36
   - Pipes: ASTM A 53, Grade B, or ASTM A 500, Grade B
   - Bracing Rod: ASTM A 307
   - Bolts, Nuts & Washers (unless noted otherwise): Std Spec. 9-08.5(1)
   - U-Bolts, Locknuts & Washers (unless noted otherwise): Stainless Steel Conforming To
     Std Spec. 9-26.1
   - Resin Bonded Anchors: All Threaded Rod: ASTM F 959, Type 304
     Nut: ASTM F 959, Type 304
     Washers: ASTM A 240, Type 304
   - Epoxy Bonding Agent: Std Spec. 9-26.1 (Type N)

4. All non-stainless steel parts shall be galvanized in accordance with
AASHTO M18 after fabrication. Bolts and hardware shall be
galvanized in accordance with AASHTO M28.

5. Size of fillet welds shall be 3/16" minimum except where noted otherwise.

6. For W4x13 details see standard plan G-90.10 and G-90.40.

7. The dimensions shown in the plans are based on contract records. These
dimensions shall be field measured and verified by the contractor
prior to fabrication.

8. Resin bonded anchor holes shall not be core drilled.

Legend:
- Identified Section or View
- Taken or Shown on Bridge Sheet 15
- Identified Detail
- Taken or Shown on the Same Sheet

General Notes:
- Update plan view to match your project.
- Include only project alignment information necessary to locate the sign and bracket
  on the bridge.

1. 2. 3. 4. 5. 6. 7. 8. 9.