

GENERAL NOTES

- 1. ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE REQUIREMENTS OF THE WASHINGTON STATE DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD, BRIDGE AND MUNICIPAL CONSTRUCTION, DATED 2018 AND AMENDMENTS.
- 2. SIGN SUPPORT COMPONENTS HAVE BEEN DESIGNED TO MEET THE REQUIREMENTS OF AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, DATED 2009 AND INTERIMS, USING BASIC WIND SPEED OF 90 MPH AND 50 YEARS OF DESIGN LIFE.
- 3. MATERIAL SPECIFICATIONS:

PLATES AND BARS

ASTM A 36

PIPES

ASTM A 53, GRADE B, OR ASTM A 500, GRADE B

BRACING ROD

ASTM A 307

BOLTS, NUTS & WASHERS (UNLESS NOTED OTHERWISE) STD SPEC. 9-06.5(1)

U-BOLTS, LOCKNUTS & WASHERS STAINLESS STEEL CONFORMING TO

(UNLESS NOTED OTHERWISE)

STD SPEC. 9-28.11

RESIN BONDED ANCHORS

(ALL THREAD)

ALL THREADED ROD: ASTM F 593, TYPE 304

NIIT.

WASHERS:

ASTM F 594, TYPE 304 ASTM A 240, TYPE 304

EPOXY BONDING AGENT

STD SPEC. 9-26.1 (TYPE IV)

- 4. ALL NON-STAINLESS STEEL PARTS SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111 AFTER FABRICATION. BOLTS AND HARDWARE SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M232.
- 5. SIZE OF FILLET WELDS SHALL BE 1/4" MINIMUM EXCEPT WHERE NOTED OTHERWISE.
- 6. FOR W4X13 DETAILS SEE STANDARD PLAN G-90.10 AND G-90.40. WHERE W4X13 SPACING CONFILCTS WITH THE VERTICAL AND HORIZONTAL PIPE CONNECTION, THE SPACING MAY BE MODIFIED SO THE MAXIMUM SPACING DOES NOT EXCEED 6 FEET AND THE EDGE DISTANCE DOES NOT EXCEED 3 FEET.
- 7. THE DIMENSIONS SHOWN IN THE PLANS ARE BASED ON CONTRACT RECORDS. THESE DIMENSIONS SHALL BE FIELD MEASURED AND VERIFIED BY THE CONTRACTOR PRIOR TO FABRICATION.
- 8. RESIN BONDED ANCHOR HOLES SHALL NOT BE CORE DRILLED.

Bridge Design Engr. Supervisor FED. AID PROJ. NO. Designed By 10 WASH Checked By Detailed By JOB NUMBER Bridge Projects Engr. relim. Plan By

BRIDGE AND **STRUCTURES** OFFICE



STANDARD BRIDGE MOUNTED SIGN BRACKET 1 BRIDGE MOUNTED SIGN BRACKET NO. 1

LAYOUT

0.1-

SHEET

REVISED

<u>N</u>

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rchitect/Specialist