

Last revised on : 01/21/2021

UARE HOLE CENTERED STIFFENER WITH DIUS AT CORNERS (TYP.) -CLIP STIFFENER IE 36 AT RADIUS (TYP.)	
STIFFENER R % CONT. BACKING R REINF. 3 CONT. BACKING R Vie MAX 2 REINF. 3	
SEE DETAIL 5	
BEAM ROOT OPENIN MEET AWS F	
CONT. BACKING R	
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- <u>NOTES:</u> (1) see std. plan j-75.40 sheet 1 of 2 "detail C" GROUND CONNECTION. (2) MT & VT @ ROOT PASS 100% AND @ COVER PAS	
 Welding shall not begin until the engineer inspected and approved fit-up of the joint .1-A3-1 (4) ¼" CAP SCREWS ASTM F-593. TAP REINFORCEME 	
wITH & TOTAL EQUALLY SPACED AROUND COVER STANDARD MONOTUBE SIGN STRUCTURES	R BRIDGE SHEET NO. SHEET
MONOTUBE BALANCED CANTILEVER STRUCTURAL DETAILS 1	OF SHEETS