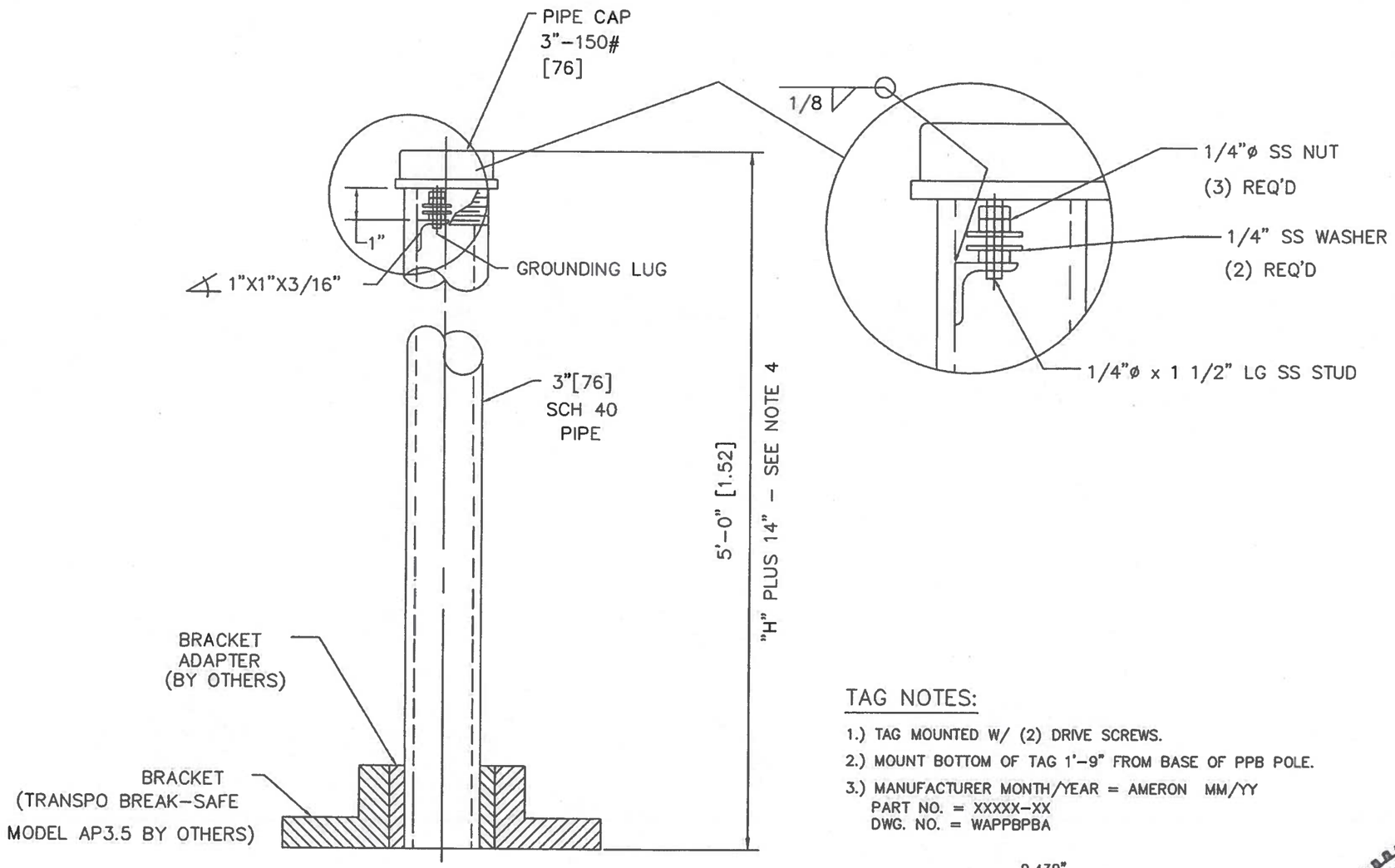
| MATERIAL SPECIFICATION | |
|---|---|
| PIPE | ASTM A-53 GRADE "B" OR ASTM A-500 GRADE "B" |
| POLE FINISH | HOT DIP GALVANIZED PER ASTM A-123(AASHTO M-111) |
| HARDWARE FINISH | HOT DIP GALVANIZED PER ASTM F2329 |




TYPE PPB BREAKAWAY

NOTES:

① ORDERING INFO.

SERIES — DWG. NO.

TYPE PPB–WAPPBPBA

② REFERENCE WASHINGTON D.O.T. STANDARD PLAN J-20.15-02

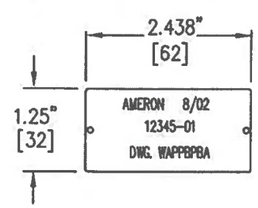
③ AASHTO 2009 DESIGN PARAMETERS:
1.) LOCATION: WASHINGTON STATE
2.) BASIC WIND SPEED: 90 MPH.
3.) DESIGN LIFE: 50 YEARS
4.) FATIGUE CATEGORY : N/A

④ WHEN ADDITIONAL CROSSING TIME IS NEEDED, INSTALL PLAQUE (R10-32P) "PUSH BUTTON FOR 2 SECONDS FOR EXTRA CROSSING TIME" ABOVE THE ACCESSIBLE PEDESTRIAN SIGNAL ASSEMBLY.
ADD 14" TO POST TO ACCOMMODATE PLAQUE AND LEAVE A 2" SPACE BETWEEN SIGNS.
CUSTOMER MUST SPECIFY WHEN THIS IS REQUIRED.

⑤ SS STUD, NUTS & WASHERS ARE FIELD INSTALLED.

TAG NOTES:

1.) TAG MOUNTED W/ (2) DRIVE SCREWS.
2.) MOUNT BOTTOM OF TAG 1'-9" FROM BASE OF PPB POLE.
3.) MANUFACTURER MONTH/YEAR = AMERON MM/YY
PART NO. = XXXXX-XX
DWG. NO. = WAPPBPBA




I.D. TAG DETAIL

APPROVED
Manufacturer's Pole Plan
Approved For Listing As A
Pre-Approved Drawing
WSDOT Bridge & Structures Office
By GB Date 8-14-2013

STEVEN EUGENE TAYLOR
STATE OF WASHINGTON
50244
REGISTERED
PROFESSIONAL ENGINEER
8/8/2013
EXPIRES: 9/14/2013

| REV | DATE | DESCRIPTION | BY | APPR |
|---|---|---|---|---|
| B | 8/13 | REV. & ADD I.D. TAG, HARDWARE FINISH | DH | MM |
| A | 8/13 | REVD. PER WSDOT STD. PLANS | DH | MM |

| | |
|---|---|
| AGENCY | WSDOT |
| PROJECT | |
| DISTRIBUTOR | |
| CONTRACTOR | |
| CUSTOMER ORDER NO. | |
| AMERON NO. | |

Ameron POLE PRODUCTS DIVISION

WA. STATE SIGNAL STANDARD
TYPE PPB BREAKAWAY

THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETARY TO AMERON, IT SHALL NOT BE REPRODUCED, USED OR DISCLOSED TO ANYONE WITHOUT THE PRIOR WRITTEN PERMISSION OF AMERON.

| DRAWN: MHM | DATE: 11/11 | SCALE N.T.S. | DWG.NO. WAPPBPBA | REV. B |
|---|---|---|---|---|
| APPR: JB | DATE: 11/11 | | | |