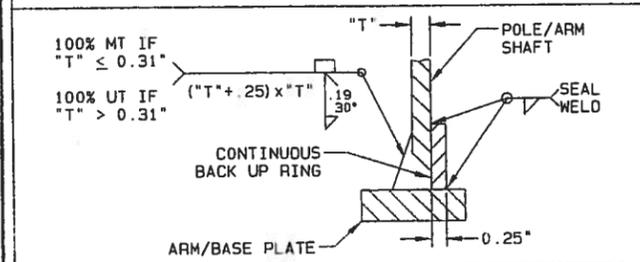
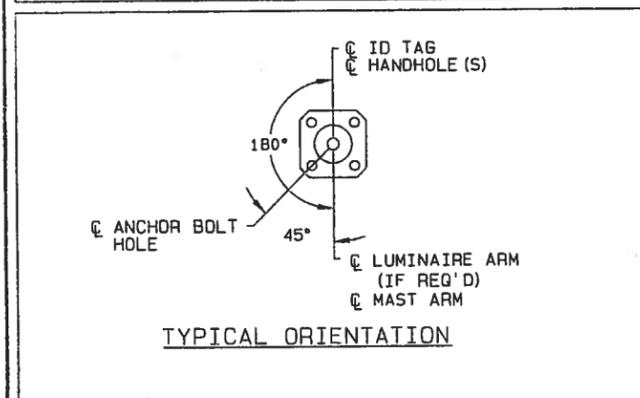


ARM SHAFTS - 7 GA.



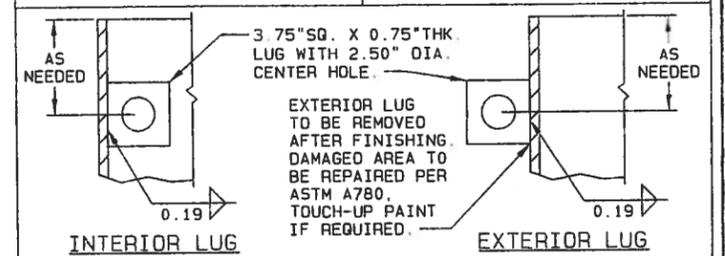
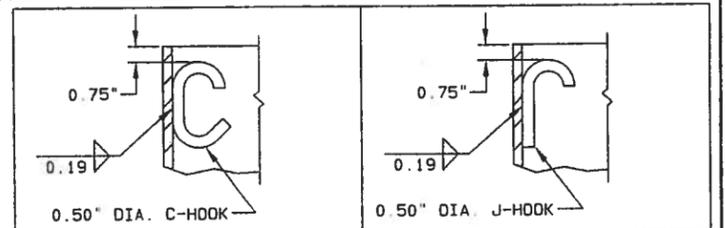
POLE/ARM SHAFTS - 0.250", 0.313", 0.375"

ARM PLATE & BASE PLATE WELD DETAIL



ALL ANGLES MEASURED CLOCKWISE FROM MAST ARM AS VIEWED FROM SMALL END OF POLE.

RADIAL INDEX



- LUMINAIRE ARM - 0.75" DIA. HOLE, VISUALLY LOCATED AT END OF ARM
- SIGNAL ARM - 1,000 LBS. OR LESS = (1) J-HOOK
1,001 LBS. THRU 2,000 LBS. = (2) J-HOOKS
OVER 2,000 LBS. = (1) LUG
- END SECTION OF TWO PIECE ARM = (1) J-HOOK @ SMALL END OF ARM, (1) 0.75" DIA. HOLE @ LARGE END OF ARM
- POLE - 1,000 LBS. OR LESS - (1) C-HOOK OR J-HOOK
1,001 LBS. THRU 2,000 LBS. - (2) C-HOOKS OR J-HOOKS
OVER 2,000 LBS. - (1) LUG

STANDARD MATERIAL HANGING ACCOMMODATIONS TO FACILITATE MANUFACTURING PROCESS

APPROVED
 Manufacturer's Pole Plan
 Approved For Listing As A
 Pre-Approved Drawing
 WSDOT Bridge & Structures Office
 By GB Date 8-11-2011

