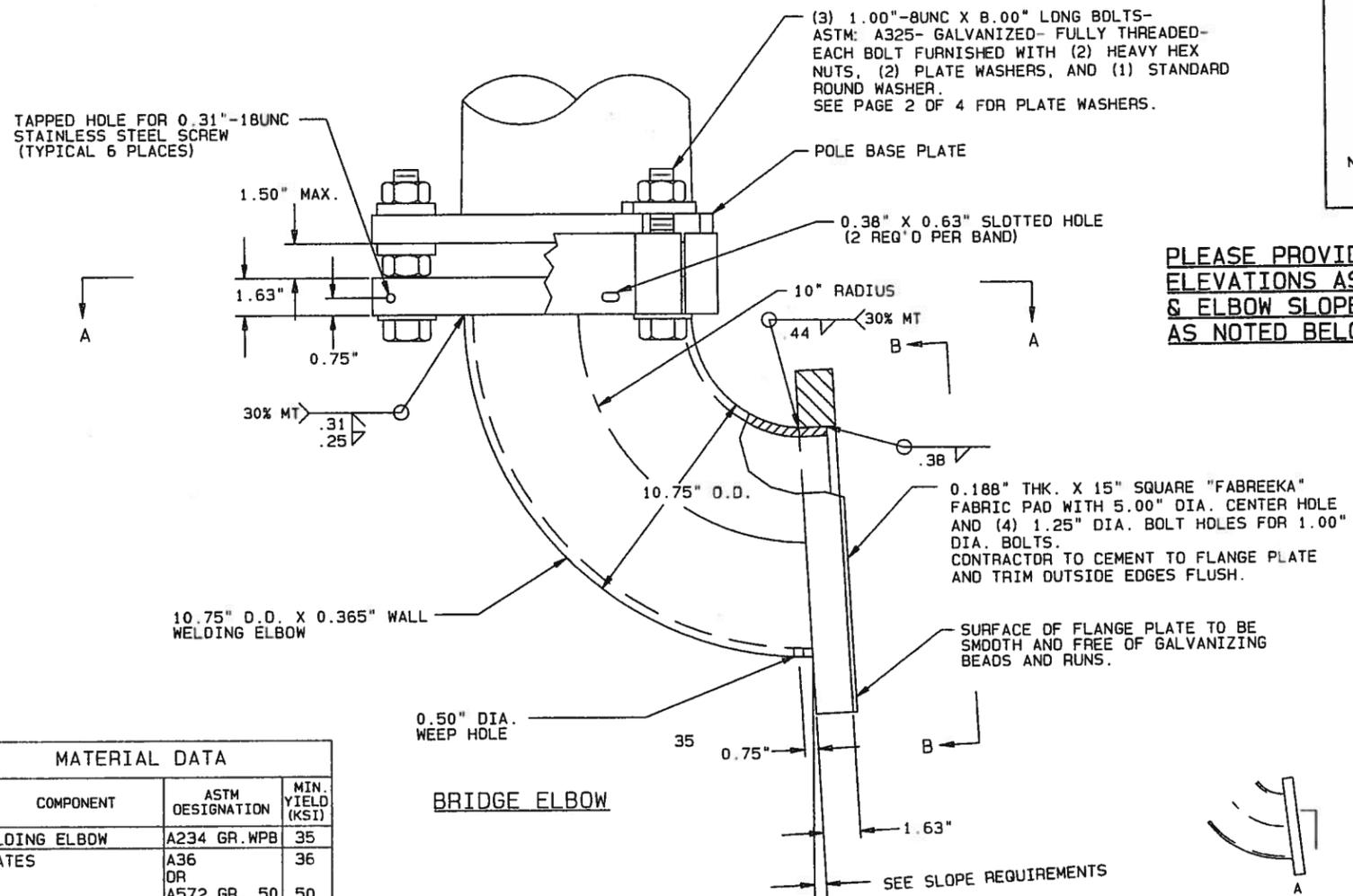
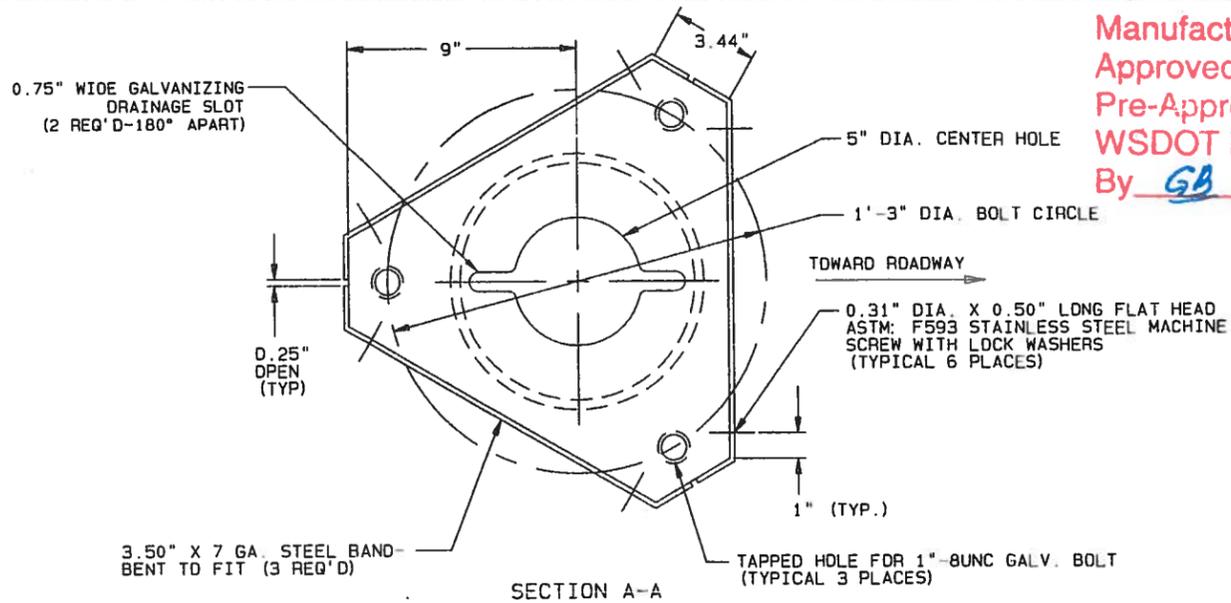


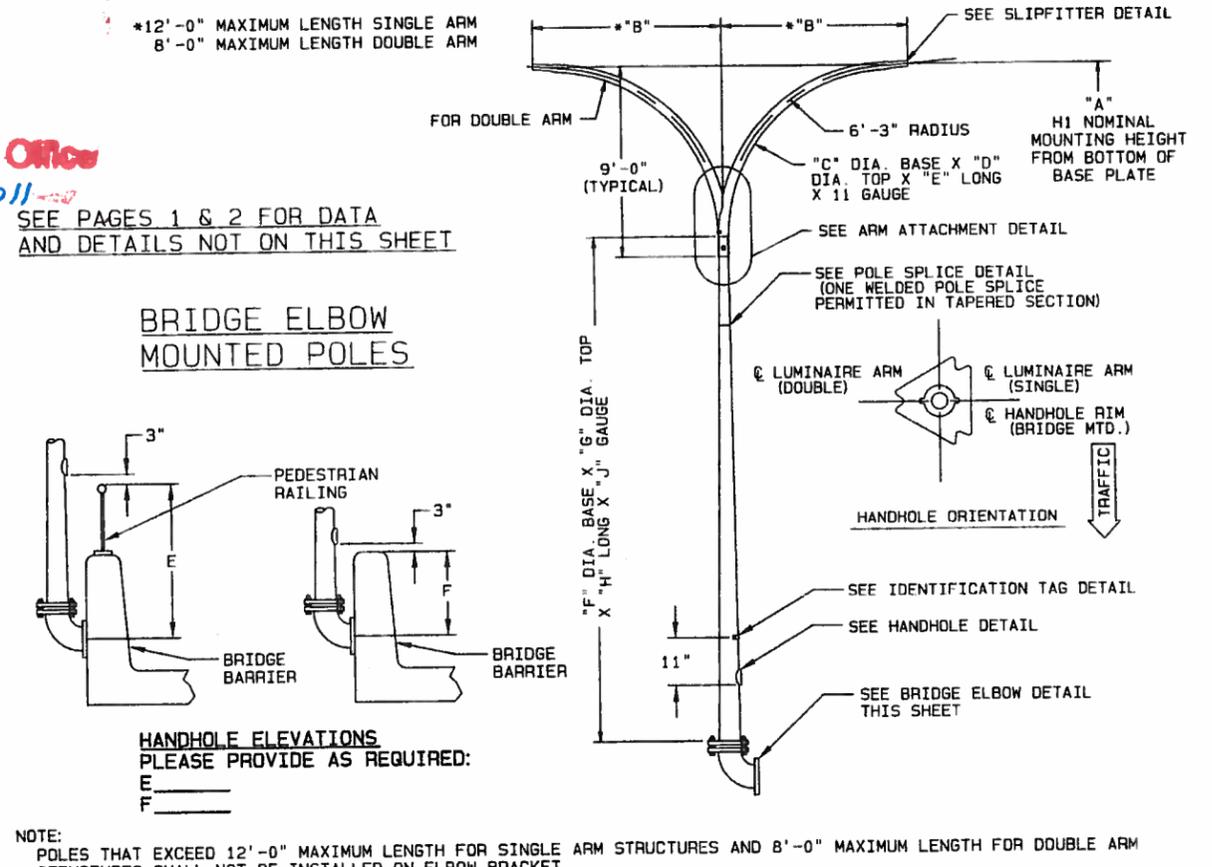
APPROVED

Manufacturer's Pole Plan
Approved For Listing As A
Pre-Approved Drawing
WSDOT Bridge & Structures Office
By GB Date 8-11-2011

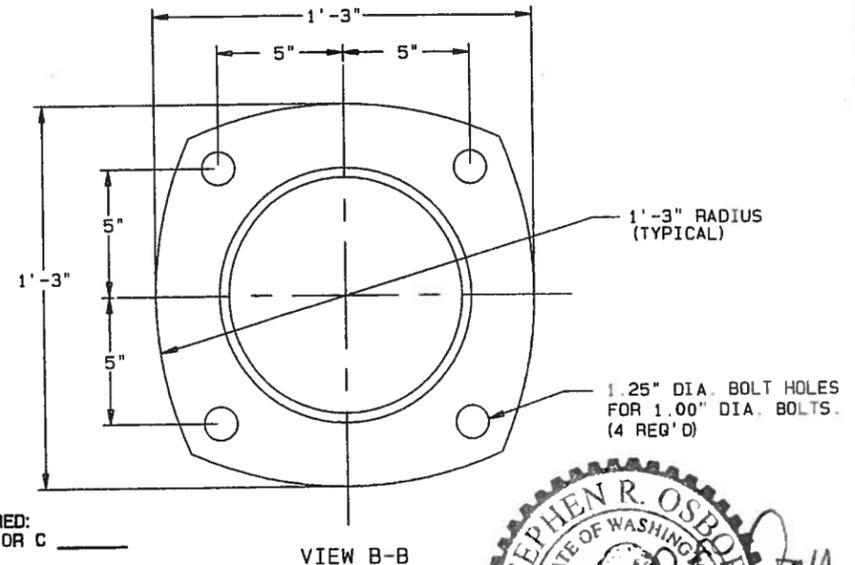
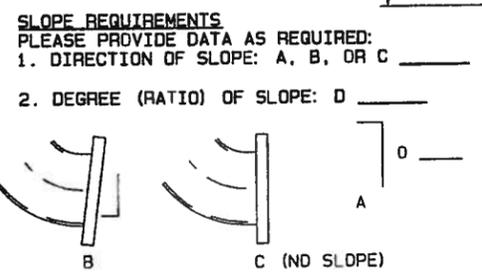


MATERIAL DATA		
COMPONENT	ASTM DESIGNATION	MIN. YIELD (KSI)
WELDING ELBOW	A234 GR. WPB	35
PLATES	A36 OR A572 GR. 50	36 50
STEEL BAND	HRMS	

SEE PAGE 1 OF 4 FOR ADDITIONAL MATERIAL DATA.



PLEASE PROVIDE HANDHOLE ELEVATIONS AS NOTED ABOVE & ELBOW SLOPE REQUIREMENTS AS NOTED BELOW



TITLE
STATE OF WASHINGTON
TYPE 1 LIGHTING STRUCTURES

VALMONT INDUSTRIES, INC. RESERVES THE RIGHT TO INSTALL VARIOUS, ENGINEER APPROVED, MATERIAL HANGING ACCOMMODATIONS TO FACILITATE THE MANUFACTURING PROCESS.

valmont
Valley, NE 68064
(402) 359-2201

PAGE NUMBER: 3 OF 4
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