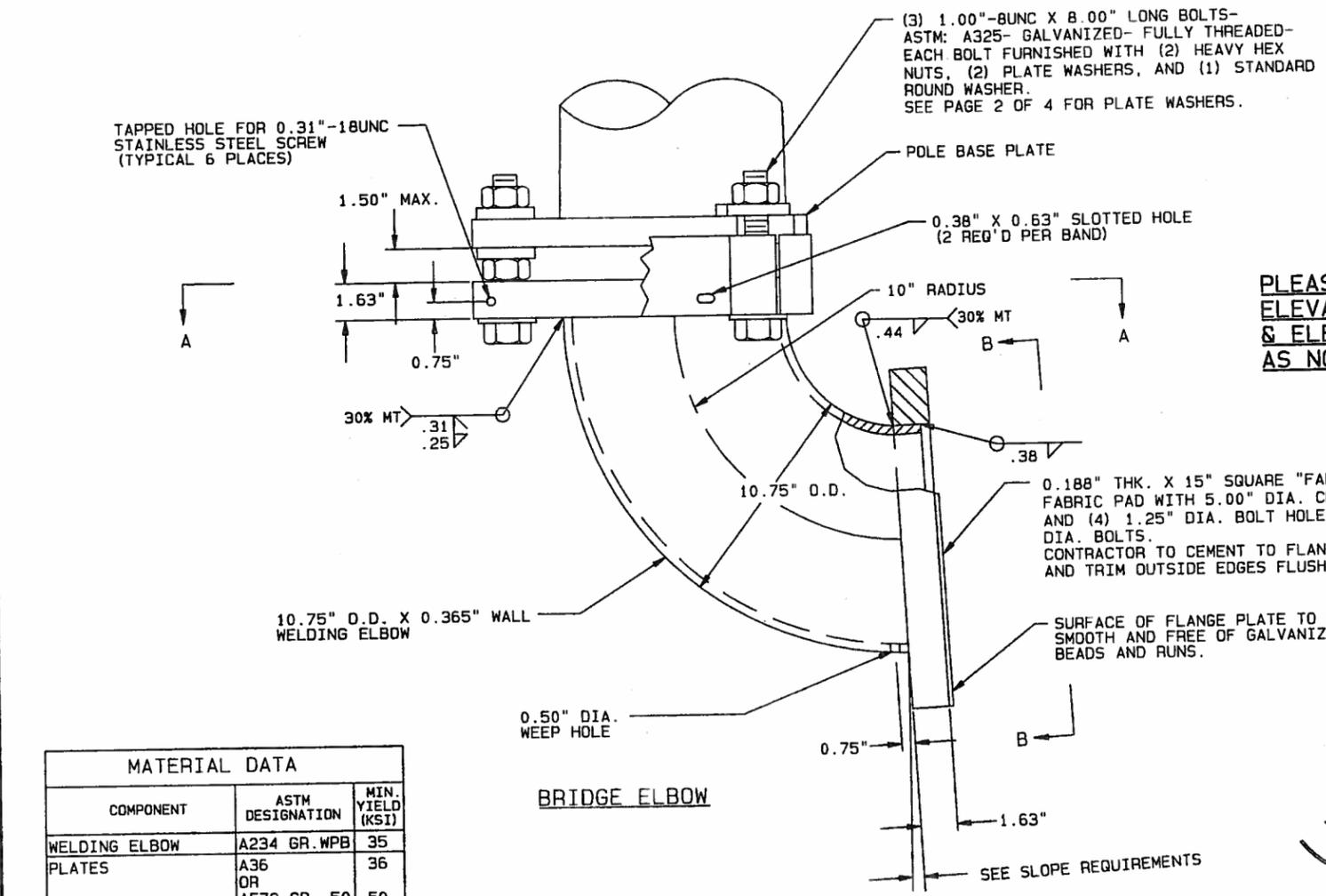
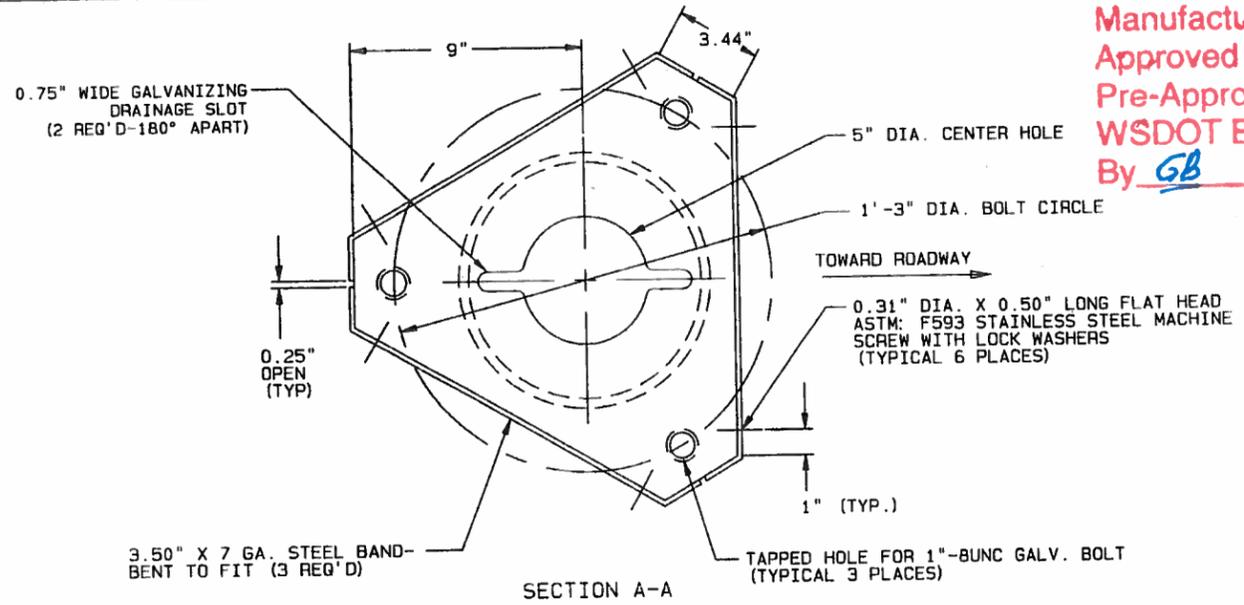


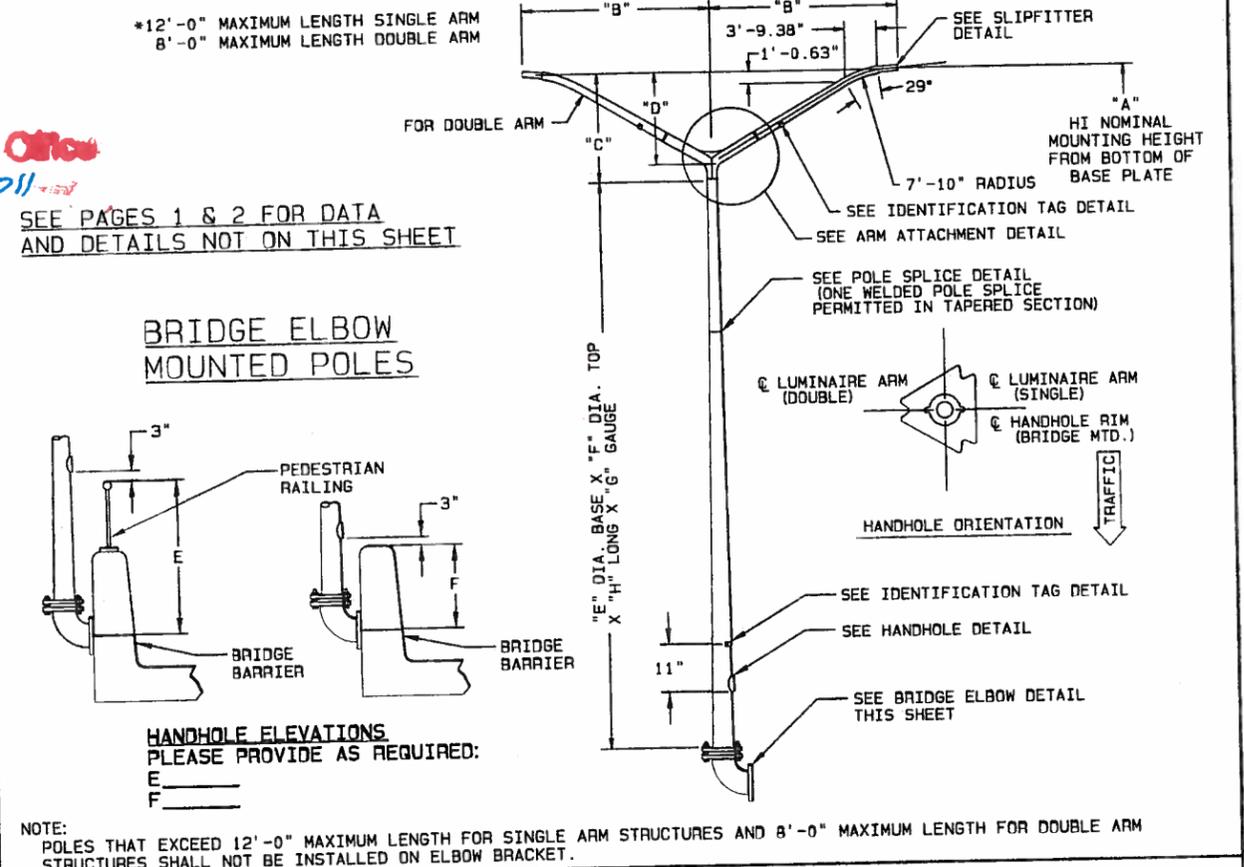
APPROVED

Manufacturer's Pole Plan
Approved For Listing As A
Pre-Approved Drawing
WSDOT Bridge & Structures Office
 By GB Date 8-11-2011

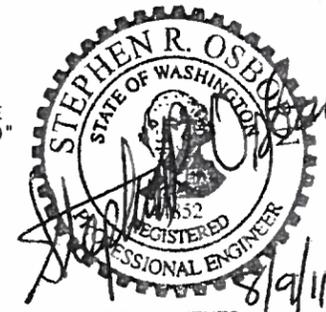


MATERIAL DATA		
COMPONENT	ASTM DESIGNATION	MIN. YIELD (KSI)
WELDING ELBOW	A234 GR. WPB	35
PLATES	A36 OR A572 GR. 50	36 50
STEEL BAND	HRMS	

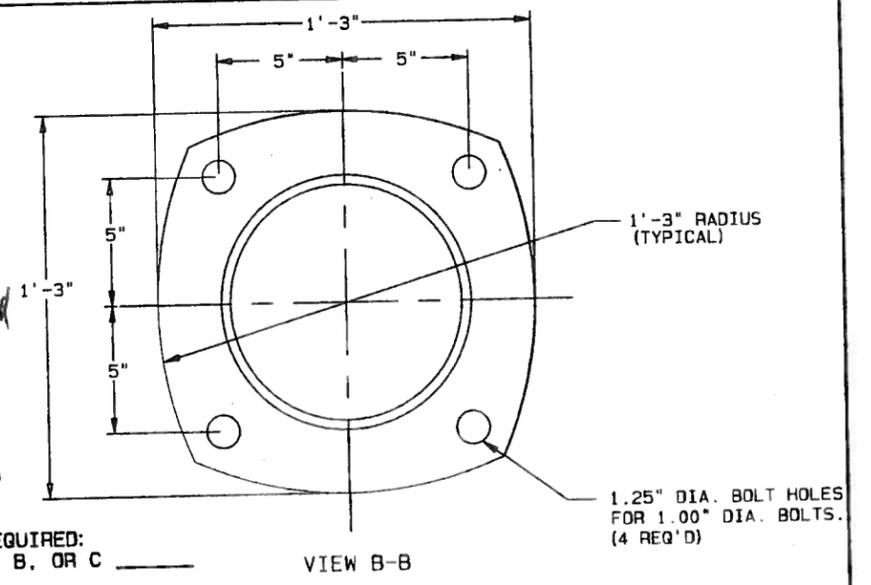
SEE PAGE 1 OF 4 FOR ADDITIONAL MATERIAL DATA.



PLEASE PROVIDE HANDHOLE ELEVATIONS AS NOTED ABOVE & ELBOW SLOPE REQUIREMENTS AS NOTED BELOW



SLOPE REQUIREMENTS
 PLEASE PROVIDE DATA AS REQUIRED:
 1. DIRECTION OF SLOPE: A, B, OR C
 2. DEGREE (RATIO) OF SLOPE: D



TITLE
 STATE OF WASHINGTON
 TYPE 2 LIGHTING STRUCTURES

VALMONT INDUSTRIES, INC. RESERVES THE RIGHT TO INSTALL VARIOUS, ENGINEER APPROVED, MATERIAL HANGING ACCOMMODATIONS TO FACILITATE THE MANUFACTURING PROCESS.

valmont
 Valley, NE 68064
 (402) 359-2201

PAGE NUMBER: 3 OF 4
 DRAWING NUMBER: DB00653
 REV: G