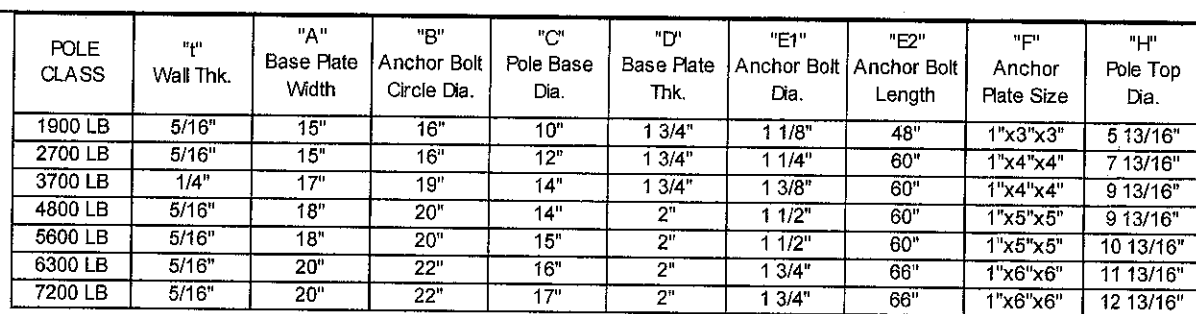
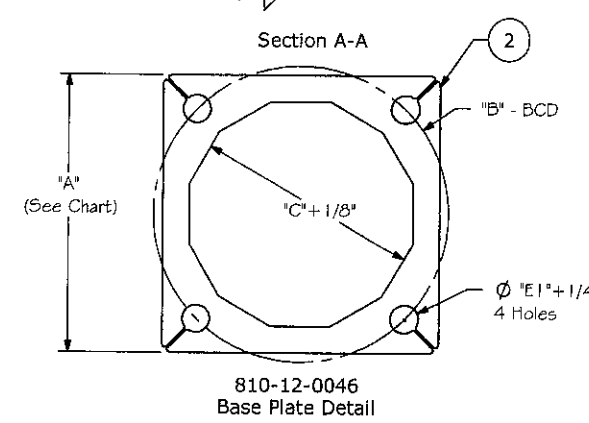
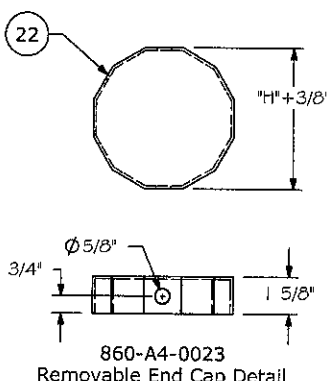
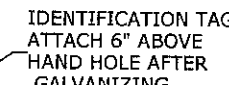
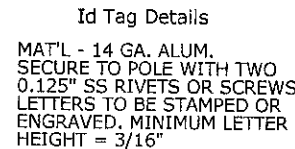
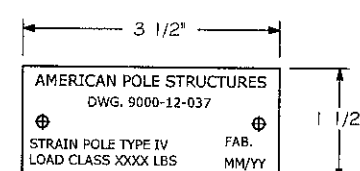
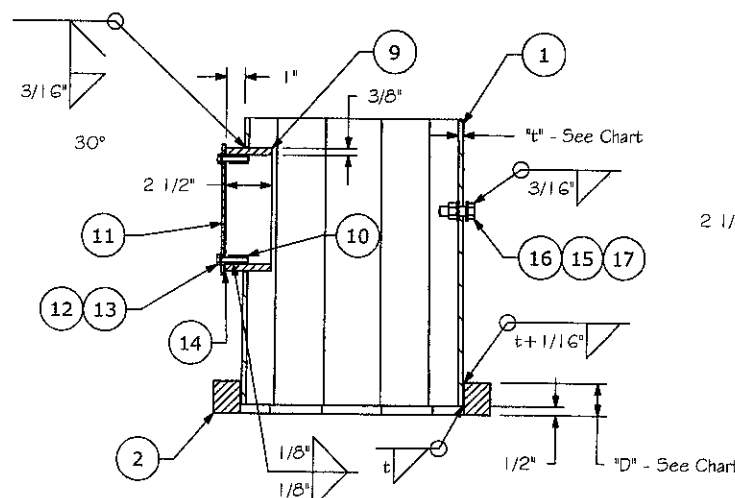
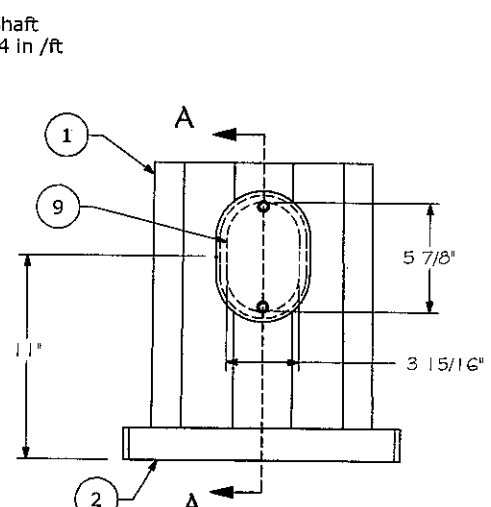
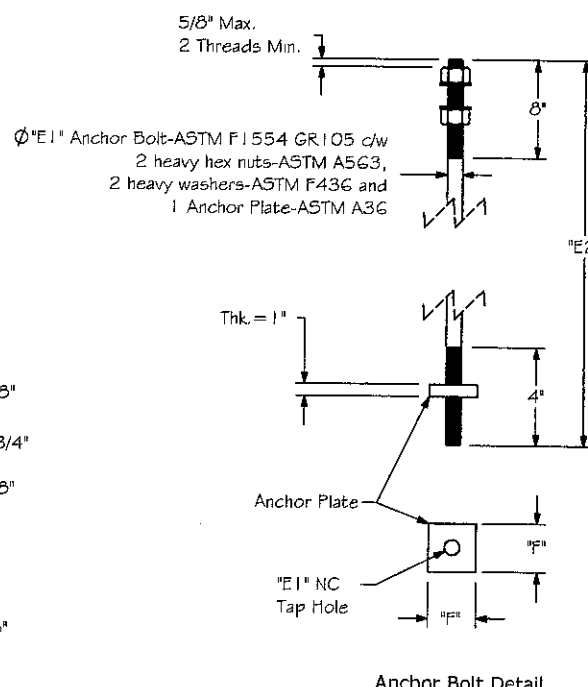
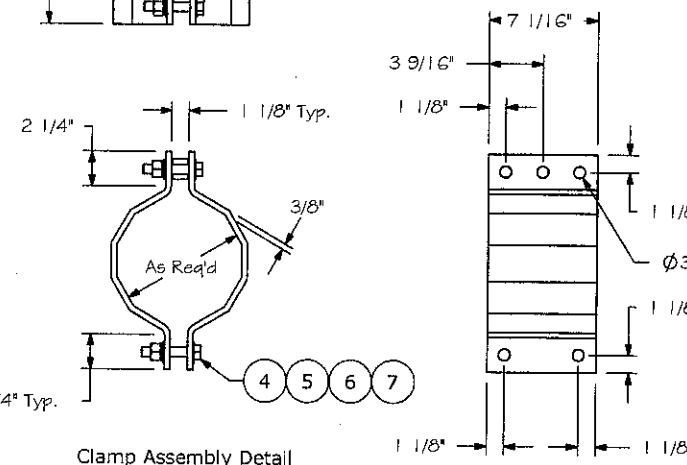
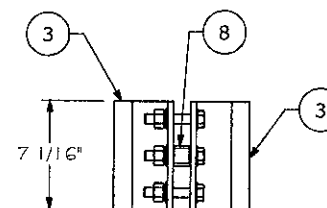
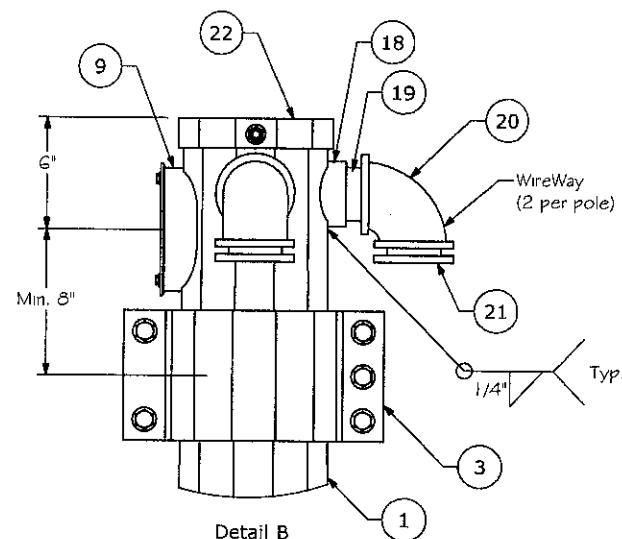
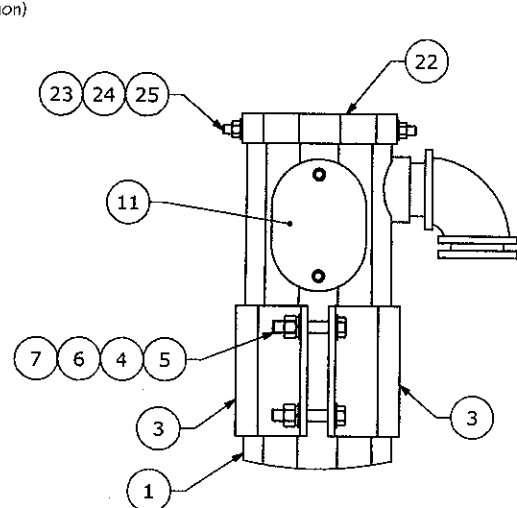




ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL	LENGTH
1	1	800-12-0167	Pole Shaft - 12 Sided	ASTM A572 GR.50, Thk="t" - See Chart	L=29'-11 1/2", AFB="C", AFT="H"
2	1	810-12-0046	Base Plate	ASTM A572 GR.42, Thk="D" - See Chart	
3	2	890-C3-0019	Clamp	3/8" PL. A36	
4	10	754-AN-G015	Flat Washer	5/8" ASTM F436 Galvanized	Type A Narrow
5	5	750-HX-G083	Hex Head Bolt	5/8" NC - ASTM A325 Galvanized	3 1/2" Long
6	5	754-LR-G015	Lock Washer	5/8" ASTM F436 Galvanized	
7	5	752-HH-G006	Heavy Hex Nut	5/8" NC ASTM A563 Galvanized	
8	1	720-D1-0032	Pipe	1" Sch. 80 ASTM A53 GR.B	1"
9	2	820-A1-0021	Hand Hole Ring	3/8" x 2 1/2" HR FB A36	17 1/4"
10	4	752-CN-S001	Coupling Nuts	1/4" NC - 304 SS	
11	2	820-A2-0016	Cover Plate	10 GA ASTM A36	
12	4	754-AN-S009	Flat Washer	1/4" - 304 SS	Type A Narrow
13	4	750-HX-S029	Hex Head Bolt	1/4" NC - 304 SS	1 1/2" Long
14	2	890-B1-0006	Gasket		
15	2	754-AN-P013	Flat Washer	1/2" ASTM F436 Plated	Type A Narrow
16	1	750-HX-P036	Hex Head Bolt	1/2" NC - ASTM A325 Plated	1-1/2" Long
17	1	752-HN-P009	Hex Nut Regular	1/2" NC - ASTM A563 - Plated	
18	2	720-NP-0002	Split Coupling	2 1/2" - ASTM A53 GR.B	
19	2	720-NP-0003	Short Nipple	2 1/2" - ASTM A53 GR.B	
20	2	720-NP-0004	Elbow	2 1/2" - ASTM A53 GR.B	
21	2	720-NP-0005	Chase Nipple	2 1/2" - ASTM A53 GR.B	
22	1	860-A4-0023	End Cap	11GA ASTM A36	
23	2	754-AN-G013	Flat Washer	1/2" ASTM F436 Galvanized	Type A Narrow
24	2	752-HN-G009	Hex Nut Regular	1/2" NC - ASTM A563 - GALV.	
25	1	750-TR-G004	Threaded Rod	1/2" NC - ASTM A36 Galvanized	"H"+3/8"



WELDING:
WELDING SHALL BE IN ACCORDANCE
WITH THE 2001 AASHTO SPECIFICATIONS
FOR STRUCTURAL SUPPORTS OF HIGHWAY
SIGNS, LUMINAIRES & TRAFFIC SIGNALS.

FINISH: (UNLESS OTHERWISE NOTED)
ALL COMPONENTS TO BE HOT DIP
GALVANIZED AS PER ASTM A123 / A153

Pole Specifications as per WSDOT Standard Plan J-7c

A	Initial Release	11-Apr-03	LB	SB
REV	DESCRIPTION	DATE	BY	APPR.

THIS DRAWING IS CONFIDENTIAL AND IS
SUPPLIED ON THE UNDERSTANDING THAT
IT IS NOT COPIED OR SHOWN WITHOUT

Engineering Seal

A circular professional engineer seal for the Province of British Columbia. The outer ring contains the text "PROFESSIONAL" at the top and "ENGINEER" at the bottom. Inside the ring, the words "PROVINCE" and "COLUMBIA" are separated by a horizontal line. Below this line, the name "S.D. BRADWELL" is printed. Below the name, the number "#20026" is printed. Below the number, the text "B-APR-03" is printed. A signature is written across the seal, overlapping the name and the number.

AMERICAN POLE STRUCTURES				
Sedro Woolley, WA				
Ph. (360) 855-0737		Fx (360) 855-1692		
Type IV Strain Pole				
Class 1900 Lbs - 7200 Lbs				
General Arrangement				
12 Sided				
Drawn By: L. Barcan	Date: 11-Apr-03	Dwg Scale: 1:42	Paper Sz: B	Plot Date: 13-Apr-03
Appr'd By:	Date:	Project #:	Projection  	
Drawing #: 9000-12-037			Sht 1	Rev A