WSDOT Receives Award for Excellence in Quieter Pavement Research

The Quieter Pavement test sites on I-5, SR 520 and I-405 were three of the most tested and documented quieter pavements in the world. WSDOT received an award for excellence in Quieter Pavements Research from the Rubber Pavements Association (RPA) in recognition of WSDOT’s contribution to the understanding of acoustics and performance of quieter pavements. RPA is a non-profit industry association of manufacturers, contractors, consultants, testing laboratories, suppliers, government organizations and individuals that encourage the use of asphalt pavements containing recycled tire rubber.

**What is the future of quieter pavements in Washington?**

The use of OGFC asphalt pavements or specially ground concrete pavements to reduce noise has not been shown to be cost-effective because of the short duration of audible noise benefits compared to conventional pavements. The short pavement life of the OGFCs is most likely due to studded tire wear although other environmental factors such as freezing and thawing may have contributed. The increase in noise on the NGCS is attributed to attrition from studded tires.

---

**I-82 Sunnyside initial and final noise levels**

<table>
<thead>
<tr>
<th></th>
<th>Noise Level, Decibels</th>
</tr>
</thead>
<tbody>
<tr>
<td>Initial</td>
<td>Final</td>
</tr>
<tr>
<td>NGCS</td>
<td>106</td>
</tr>
<tr>
<td>CDG</td>
<td>110</td>
</tr>
<tr>
<td>Old Pavement</td>
<td>100</td>
</tr>
</tbody>
</table>

---

**What other pavement designs were evaluated for the potential to reduce noise?**

In October 2010 a new diamond grinding technique called the Next Generation Concrete Surface (NGCS) was used on I-82 near Sunnyside. The NGCS grinding is done in two stages. First, the pavement is ground to a very smooth profile. Second, done in two stages. First, the pavement is ground to a very smooth profile, then the coarse aggregate is exposed to make a very smooth surface. Second, done in two stages. First, the pavement is ground to a very smooth profile.

---

**What new things are being tried to combat noise?**

Open Graded Friction Course (OGFC) asphalt pavements have been successfully used by other states to reduce tire-pavement noise and were installed on three projects in the Seattle area. The OGFC projects were constructed between 2006 and 2009 on I-5 in Lynnwood, SR 520 in Medina, and I-405 in Bellevue. Each project included one section modified with crumb rubber from recycled tires and one section modified with a synthetic polymer similar to natural rubber. Sections of conventional asphalt pavement were built alongside the OGFC pavements to compare noise characteristics and pavement performance. The test sections were designed to answer questions about the longevity of the noise reduction benefits and the long-term durability of OGFC pavements.

For concrete pavements, a new surface texture called Next Generation Concrete Surface (NGCS) was tried on I-82 near Sunnyside. The NGCS has produced low noise readings in other states. Noise levels for this new texture were compared to an adjacent section of conventional diamond grinding and the existing pavement prior to grinding. The goal was to determine the longevity of any noise reductions.

---

**What was discovered?**

Acoustic experts agree that noise or sound levels must differ by at least 3 decibels to be noticeable by most people (audibly quieter). Immediately after construction, the OGFC pavements were audibly quieter than the conventional pavements on all three projects. The longevity of the noise reduction varied from 1 to 14 months. Over all, the OGFC test sections were audibly quieter than conventional asphalt for an average of seven months.
OGFCs are designed to have tiny air holes or voids throughout their entire depth. The air voids absorb and dissipate the sound generated by the tires on the pavement surface. Conventional asphalt pavements have fewer voids, which gives them better durability than OGFC pavements, but doesn’t absorb as much noise.

**How did WSDOT design the OGFC pavements?**

The Arizona Department of Transportation (ADOT) pioneered the use of OGFC pavement to reduce traffic noise. ADOT provided WSDOT with the mix design for the OGFCs built on I-5, including designs for the aggregate gradation and rubber content of the OGFC-Rubber and the aggregate gradation for the OGFC-Polymer. WSDOT used styrene butadiene styrene (SBS) as synthetic polymer for the OGFC-Polymer design as recommended by the National Center for Asphalt Technology (NCAT). The SR 520 and I-405 projects used similar mix designs and material with some minor changes to improve performance.

**What are the challenges to using OGFC pavements?**

Climate and studded tires are the biggest challenges to using OGFC pavements in Washington. Most of the states successfully using OGFC pavements (Arizona, California, Texas, and Florida) are in the southern US and have warmer climates than Washington that are more conducive to the construction of OGFCs with rubber, which requires higher surface temperatures during paving. These states also have low studied tire usage.

**Why are OGFCs potentially quieter than conventional asphalt pavement?**

OGFCs don’t absorb as much noise.

Noise from the tire/pavement interaction is measured using the On-Board Sound Intensity (OBSI) method. OBSI uses two microphones mounted three inches off the pavement. The proximity of the microphones to the pavement ensures that only the tire/pavement noise is being measured and avoids measurements contaminated by nearby vehicles. OBSI is the standard for measuring tire/pavement noise in the US.

**How is the noise being measured?**

Noise from the tire/pavement interaction is measured using the On-Board Sound Intensity (OBSI) method. OBSI uses two microphones mounted three inches off the pavement. The proximity of the microphones to the pavement ensures that only the tire/pavement noise is being measured and avoids measurements contaminated by nearby vehicles. OBSI is the standard for measuring tire/pavement noise in the US.

**I-5 Lynnwood noise measurements**

Four southbound lanes of I-5 through Lynnwood were paved with OGFC pavements between Milepost (MP) 180.0 and 182.5.

- MP 180.8 – MP 181.8 – OGFC modified with rubber
- MP 181.8 – MP 182.5 – OGFC modified with polymer
- MP 182.5 – MP 183.0 – conventional asphalt (control section)

OBSI measurements began immediately after construction in August 2006 and were taken monthly, weather permitting, through August 2010. Bar charts show initial and final average OBSI levels for all lanes of each pavement type.

Initially, there was an audible difference of 4 decibels between the conventional asphalt control section and the OGFC-Rubber section. The OGFC-Polymer section was 3 decibels quieter than the conventional asphalt, which was also audible. The final readings in August 2010 showed no audible difference between the conventional and OGFC pavements (OGFC-Rubber was 1 decibel quieter and the OGFC-Polymer 2 decibels quieter).

**I-5 Lynnwood rutting measurements**

Rutting measurements made in May 2010 show that the OGFC-Rubber section was losing aggregate from the surface of the pavement and rutting in the wheel tracks. The outside lane of the OGFC-Rubber section had the most aggregate loss with an average of 3/8 inch (9.5 mm) of rutting on a pavement that is only 3/4 inches (19 mm) thick. There were areas in wheel paths of the OGFC-Rubber section that were worn through to the underlying pavement. The rutting was attributed to raveling from studded tires.

**SR 520 Medina noise measurements**

The SR 520 project began just east of the Evergreen Point Floating Bridge at MP 4.2 and ended at MP 5.8. There were two general purpose lanes in each direction and an outside HOV lane in the westbound direction.

- MP 4.2 – MP 4.6 – OGFC modified with rubber
- MP 4.6 – MP 5.2 – conventional asphalt pavement
- MP 5.2 – MP 5.8 – OGFC modified with polymer

OBSI measurements began immediately after construction in September 2009, and were taken monthly, weather permitting, through July 2011. Bar charts show the initial and final average OBSI levels for all lanes of the project.

Initially both the OGFC-Rubber and OGFC-Polymer were an audible 4 decibels quieter than the conventional pavement section. However, within four months neither OGFC’s were audible quieter than the conventional pavement. The final readings showed the OGFC-Rubber was equal to the conventional pavement and the OGFC-Polymer 1 decibel quieter, neither difference audible.

**I-405 noise measurements**

The I-405 project was located in the northbound lanes and was split into two sections, one south and one north off I-90. The south section begins at MP 19.22 and ends at MP 10.83. The north section begins at MP 11.76 and ends at MP 12.40.

- MP 10.22 – MP 10.60 and MP 12.06 – OGFC-Rubber
- MP 10.60 – MP 10.93 and MP 12.06 – OGFC-Polymer
- MP 9.80 – MP 10.15 – conventional asphalt (HMA) control section.

OBSI measurements began immediately after construction in September 2009, and were taken monthly, weather permitting, through May 2013. Bar charts show the initial and final average OBSI levels for all lanes of the project.

Initially both the OGFC-Rubber and OGFC-Polymer were an audible 4 decibels quieter than the conventional pavement section. However, within four months neither OGFC’s were audible quieter than the conventional pavement. The final readings showed the OGFC-Rubber was equal to the conventional pavement and the OGFC-Polymer 1 decibel quieter, neither difference audible.

**SR 520 Medina initial and current noise levels**

<table>
<thead>
<tr>
<th>Noise Level, Decibels</th>
<th>Initial/July 2007</th>
<th>Final/July 2011</th>
</tr>
</thead>
<tbody>
<tr>
<td>New HMA</td>
<td>&gt; 3 dB</td>
<td>&gt; 3 dB</td>
</tr>
<tr>
<td>OGFC-Polymer</td>
<td>&lt; 3 dB</td>
<td>&lt; 3 dB</td>
</tr>
<tr>
<td>OGFC-Rubber</td>
<td>NOI/D</td>
<td>&lt; 3 dB</td>
</tr>
</tbody>
</table>

**I-405 Bellevue initial and current noise levels**

<table>
<thead>
<tr>
<th>Noise Level, Decibels</th>
<th>Initial/Sept. 2009</th>
<th>Final/May 2013</th>
</tr>
</thead>
<tbody>
<tr>
<td>New HMA</td>
<td>&gt; 3 dB</td>
<td>&gt; 3 dB</td>
</tr>
<tr>
<td>OGFC-Polymer</td>
<td>&lt; 3 dB</td>
<td>&lt; 3 dB</td>
</tr>
<tr>
<td>OGFC-Rubber</td>
<td>NOI/D</td>
<td>&lt; 3 dB</td>
</tr>
</tbody>
</table>

The simplified term “decibels” is used in the document to represent a A-weighted decibel scale.

---

Photo of open graded friction course placed on I-405. Note the large amount of void space between the aggregate particles. Photo of dense graded asphalt pavement. Note absence of void space between aggregate particles. On-Board Sound Intensity (OBSI) test apparatus. Microphones record the sound produced by the tire rolling over the pavement.