

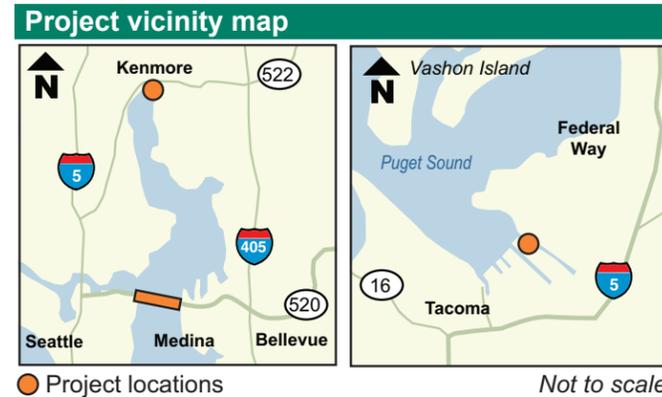
SR 520 Floating Bridge and Landings Project

We awarded a \$587 million design-build contract to Kiewit/General/Manson, A Joint Venture, to replace the existing SR 520 floating bridge with a new six-lane floating bridge that can withstand windstorms up to 89 mph. Approximately 450 workers have been hired to date at several work sites.

The Floating Bridge and Landings Project is the first stage of the larger I-5 to Medina Bridge Replacement and HOV Program that will construct a six-lane SR 520 corridor from I-5 in Seattle to Evergreen Point Road in Medina. The new bridge will feature wider, safer shoulders, a new transit/HOV lane in each direction, a bicycle/pedestrian path, and a maintenance facility under the east approach structure in Medina.

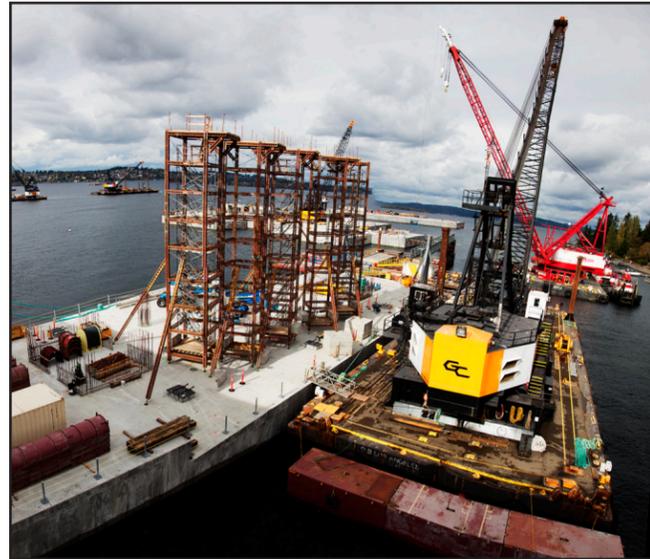
Project activities are taking place at multiple locations throughout Washington: pontoons and precast elements are constructed in Aberdeen and Tacoma and towed to Lake Washington. Concrete anchors and roadway sections are built in Kenmore and barged to the bridge assembly site on Lake Washington.

On the lake, crews are assembling the new bridge to the north of the existing bridge using in-water construction equipment. Activities include connecting and anchoring the pontoons and building the roadway superstructure. The contract requires the bridge to open by July 2015.



Contractor contact information

Kiewit/General/Manson, A Joint Venture
 3015 112th Ave. NE, Suite 100
 Bellevue, WA 98004
 Phone: 425-576-7100
 Fax: 425-576-7159



Crews build columns on a cross pontoon. The columns will support the new east approach structure, connecting the new floating bridge to the shore of Medina.

For more information:

Visit: www.wsdot.wa.gov/projects/SR520Bridge
 E-mail: SR520Bridge@wsdot.wa.gov
 Call: 1-888-520-NEWS (6397)
 Mail: Washington State Department of Transportation
 SR 520 Bridge Replacement and HOV Program
 999 3rd Avenue, Suite 900
 Seattle, WA 98104

Americans with Disabilities Act (ADA) Information:

This material can be made available in an alternate format by emailing the WSDOT Diversity/ADA Affairs team at wsdotada@wsdot.wa.gov or by calling toll free, 855-362-4ADA(4232). Persons who are deaf or hard of hearing may make a request by calling the Washington State Relay at 711.

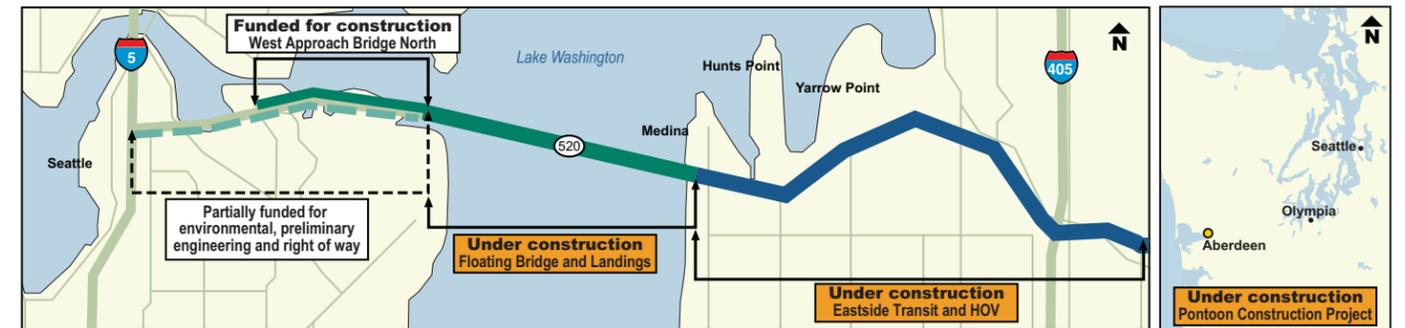
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May 2013

SR 520 corridor construction continues



An ironworker welds rebar inside a new pontoon under construction in Aberdeen.

Major construction on the SR 520 Bridge Replacement and HOV Program continues to move forward. Since starting major construction activities in 2011, we've made major progress on the Eastside corridor, a casting facility and pontoons in Aberdeen, and the new SR 520 floating bridge on Lake Washington.

SR 520 construction is under way in multiple locations around the region, including:

- Aberdeen
- Bellevue
- Clyde Hill
- Hunts Point
- Kenmore
- Kirkland
- Lake Washington
- Medina
- Redmond
- Tacoma
- Yarrow Point

SR 520 program creates jobs

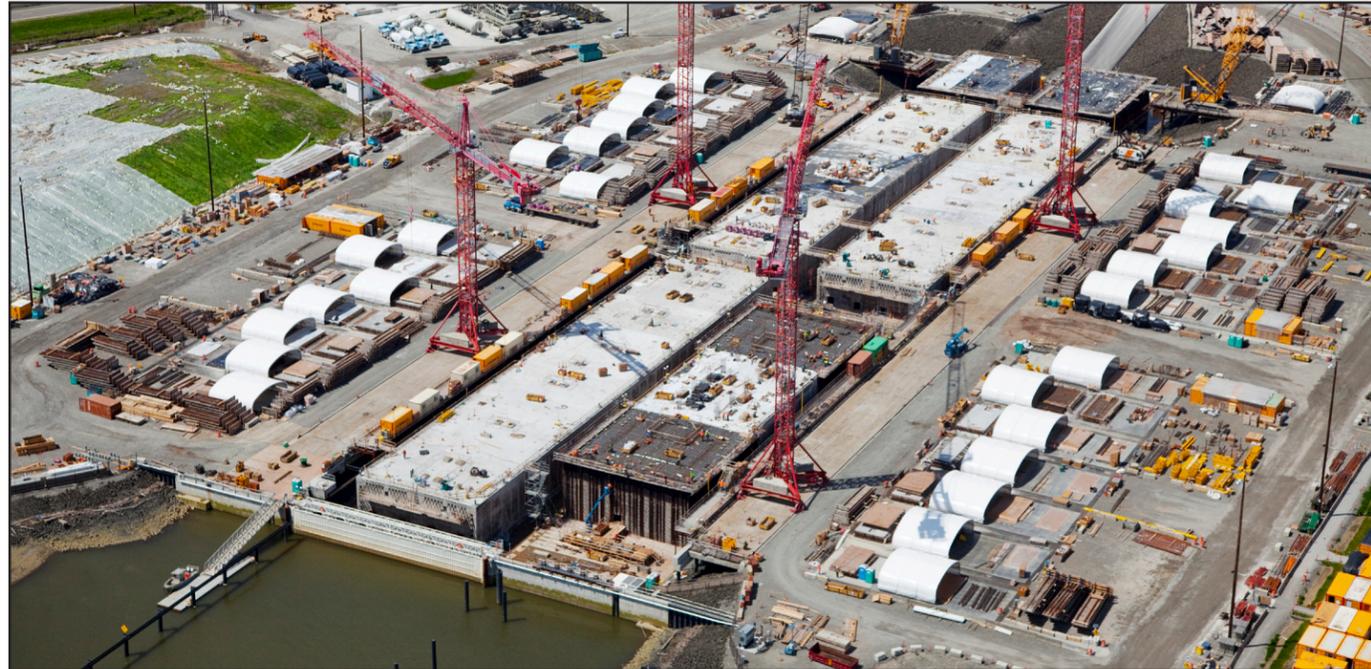
As of fall 2012, more than 1,000 workers were hired for pontoon, Eastside and floating bridge construction. In addition to construction on Lake Washington, components of the new floating bridge are under construction in Tacoma and Kenmore – bringing construction jobs and a boost to local businesses in those cities.

Construction schedule

	2011	2012	2013	2014	2015
Pontoon project	[Bar]				
Eastside project	[Bar]				
Floating bridge project		[Bar]*			

* Goal to open new bridge in 2014, with contract flexibility to July 2015.

Pontoon Construction Project



Cycle one pontoons under construction in the Aberdeen casting facility in May 2012. These pontoons were floated out of the basin in July 2012. Photo credit: Soundview Aerial Photography

Work began in February 2011 in Aberdeen for the new pontoon casting facility and pontoons to replace the SR 520 floating bridge. We've made great progress on the \$367 million design-build project, completing the casting facility and the first two cycles of pontoons. More than 400 employees have been hired to date, including over 200 workers from Grays Harbor County.

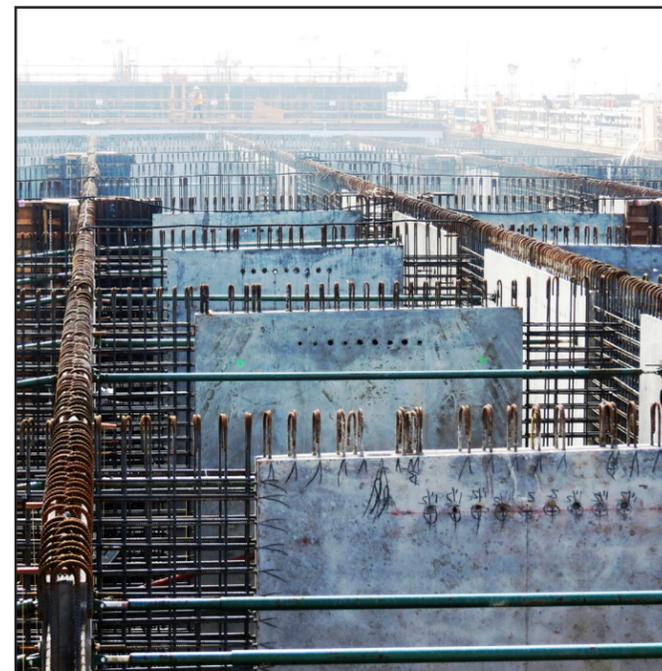
Construction of the first two cycles of pontoons is complete. All remaining pontoons are expected to be complete in 2014.

Stay up to date on pontoon construction by viewing the construction webcam on the project website: www.wsdot.wa.gov/Projects/SR520/pontoons

Contractor contact information

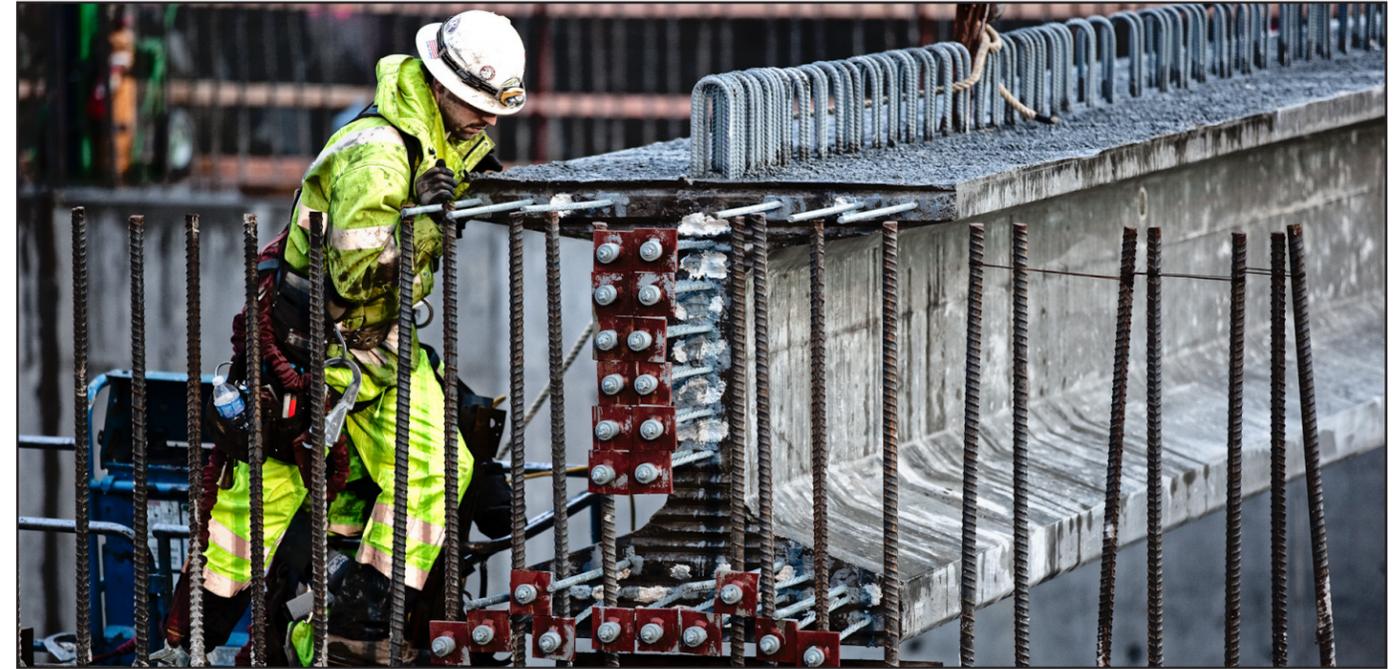
Kiewit-General Joint Venture
 1301 W. Heron St.
 Aberdeen, WA 98520
 Phone: 360-500-4400
www.wsdot.wa.gov/projects/sr520bridge/pontoons.htm

Project vicinity map



Rebar and interior wall sections take shape in a cycle 2 pontoon in Aberdeen, WA.

Eastside Transit and HOV Project



A construction worker focuses on placing a massive concrete girder to form the foundation of a new lidded overpass.

Construction began in April 2011 on the \$306 million design-build Eastside project to complete transit and HOV improvements to the SR 520 corridor east of Lake Washington. Approximately 300 workers have been hired to date, completing the following work:

- Constructing seven out of eight fish-friendly culverts, including five underneath the highway.
- Constructing temporary and permanent stormwater drainage and detention facilities throughout the project to treat highway runoff before it reaches Lake Washington.
- Constructing pier walls and setting girders the three lidded overpasses, at Evergreen Point Road, 84th Avenue Northeast and 92nd Avenue Northeast and for the wider overpass at Bellevue Way.
- Constructing retaining walls throughout the corridor.
- Installing new pavement throughout the SR 520 corridor.

Construction activities on the Eastside will continue to move forward, with the goal to wrap up construction in 2013.

Contractor contact information

Eastside Corridor Constructors
 3075 112th Ave. NE, Suite 100
 Bellevue, WA 98004
 Construction hotline: 425-998-5200
 Construction web page: www.wsdot.wa.gov/projects/sr520bridge/medinato202/medinatator202construction

Project vicinity map



Crews demolish the old Bellevue Way overpass and install a fish-friendly culvert during a weekend closure of SR 520 in August 2012.