

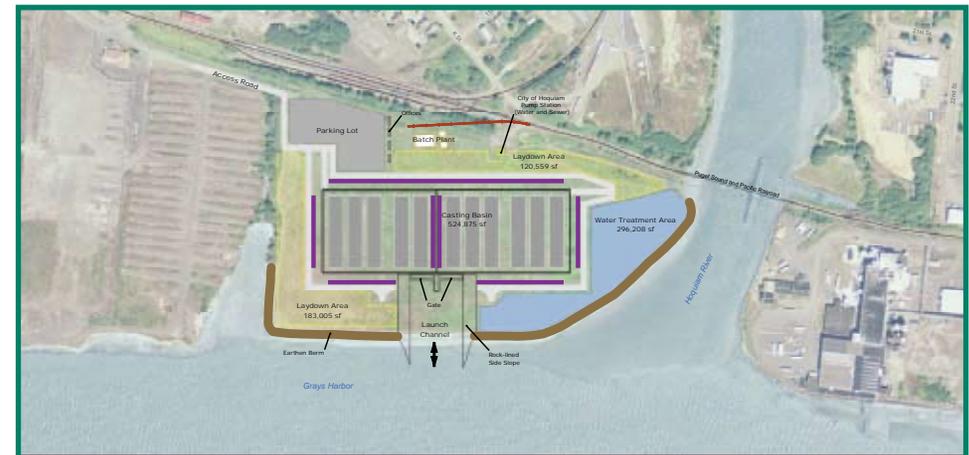
How would we develop and use the site in the casting basin alternative?

Prepare site

- 1 Excavate a 28-foot-deep work area (or basin), drive piles, and pour a concrete slab at the bottom.
- 2 Stabilize the sides of the basin with concrete walls and seal off from open water with a gate.
- 3 Construct the support facilities.

Construct and launch pontoons

- 4 Construct multiple pontoons within the basin.
- 5 Fill the basin with water once the pontoons are complete and ready to launch.
- 6 Open the gate and use tugboats to tow the pontoons to one or more moorage locations in Grays Harbor.
- 7 Drain the basin and repeat the process for other pontoons.



A concept of the casting basin alternative at the proposed project location